

ABSTRACT

There is provided a die 1, for molding disc substrates, wherein, in a stamper 20, a to-be-held surface 33 that diverges continuously from an inner circumferential surface 32 of a center hole 31 is formed between the inner circumferential surface 32 and an inner circumferential side head surface 34 by punching the center hole 31, an inner stamper holder 16 that holds the inner circumferential side 20a of the stamper 20 includes a cylindrical body portion 41 and a claw portion 42, in the claw portion, a cavity forming surface 43 that is substantially parallel to the inner circumferential side head surface 34 of the stamper 20 and a holding surface 46 that diverges toward the cavity in a tapered fashion and holds said to-be-held surface 33 are formed, and, in the cylindrical body portion 41, a cylindrical surface 47 that is opposed to the inner circumferential surface 32 of the stamper 20 is formed. The die 1 for molding the disc substrates prevents the claw portion 42 of the inner stamper holder 16 from being projected from a transfer surface 35 of the stamper 20 and solves a problem of insufficient strength of the inner circumferential side of the stamper 20.